

TM 11-14

**Test Method for Factory
Applied Pigmented Primer
Coatings for Wood and
Wood Cellulosic
Composites Used for
Millwork**



**WINDOW & DOOR
MANUFACTURERS ASSOCIATION**

WDMA

THE WINDOW & DOOR MANUFACTURERS ASSOCIATION

330 N. WABASH AVENUE, SUITE 2000, CHICAGO, IL 60611
2025 M STREET NW, SUITE 800, WASHINGTON, DC 20036

WINDOW & DOOR MANUFACTURERS ASSOCIATION
WDMA T.M. 11- 2014
TEST METHOD
FOR FACTORY APPLIED PIGMENTED PRIMER COATINGS FOR WOOD AND
WOOD CELLULOSIC COMPOSITES USED FOR MILLWORK

Published By
Window and Door Manufacturers Association
330 N. Wabash Avenue, Suite 2000, Chicago, IL 60611
2025 M Street NW, Suite 800, Washington, DC 20036

® Copyright 2006
Editorial edits September 2009

Reaffirmed July 2014

No part of this publication shall be reproduced in any form, in an electronic retrieval system or otherwise, without the prior written permission of the publisher.

1. Purpose

This document is intended to provide a nationally recognized guideline for the performance recommendations and evaluation procedures for Factory Applied Pigmented Primer Coatings on exterior wood and cellulosic composites for millwork products. It will serve as a basis of common understanding for producers, distributors, and users. It will also promote fair competition within the industry and assist purchasers and end users in obtaining properly prime-coated millwork.

2. Scope

This document describes standard tests required for factory applied pigmented primer coatings for wood and cellulosic composites millwork that will ensure a minimum acceptable level of performance with respect to film integrity, adhesion, and general appearance.

3. General

- 3.1.** To meet this guideline, tested products shall meet all requirements as specified herein.
- 3.2.** Water Repellent Preservative Treatment of Millwork is required prior to application of all factory applied, pigmented primer coatings for exterior millwork per the specifications found in WDMA I.S. 4. Interior millwork may or may not require a water repellent preservative treatment as specified in WDMA I.S. 4.
- 3.3.** Primer coatings shall be visibly free from blisters or other surface imperfections in the dry-film state on exposed surfaces.